

PM Bucket Elevator Post-Questionnaire



Grain Handling Safety Coalition
www.grainsafety.org

Choose (circle) the ONE best answer.

1. Belts and lagging should be of a non-conductive material. **TRUE** **FALSE**

2. Rub blocks need to be positioned to check alignment of the belt through the _____ of the boot adjustment range.
 - a. Front or beginning portion
 - b. Middle portion
 - c. Back or end portion
 - d. Entire portion

3. All lubricating grease is not the same. Using the grease type specified by the manufacturer does matter. **TRUE** **FALSE**

4. Speed sensors in the boot section should shut down equipment when belt speed is reduced by how much of the normal operating speed?
 - a. No more than 10%
 - b. No more than 15%
 - c. No more than 20%
 - d. No more than 25%

5. Inspection of belts and buckets should occur when running at reduced speed. **TRUE** **FALSE**

6. What are three (3) types of splices
 - a. Butt, lap, mechanical
 - b. Double overlap, lap, mechanical
 - c. Double butt, double overlap, lap
 - d. Butt, double overlap, lap

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